



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM632V3013101-3
Job Sheet 182038



Part No: RBEM632V3013101-3

Job Qty: 1 ea

Part Name: Lock Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/16/18

Job Tracking No:

Due Date: 8/27/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3013101 REV 1 SHEET 3

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	1 pcs	8/27/18	8/27/18	0.00	0.00	Small Fab-5		Smb
120	QC	1 pcs	8/27/18	8/27/18	0.00	0.00	QC5		S
130	Packaging	1 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-1		Hu
140	QC21-SA	1 Ea	8/27/18	8/27/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG. Sheet 3
Descriptions:

DAS
21 OCT 16 2018
9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91611A160	Spring Pin M3 x 22mm	1 Ea (1 ea)	90-Start up Operation	f m 138414-19
RBEM632V3013101-5	Rod	1 Ea (1 ea)	90-Start up Operation	5105753
RBEM632V3013101-7	Cover	1 Ea (1 ea)	90-Start up Operation	f 165440

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91611A160	1	98	0
	RBEM632V3013101-5	1	0	0
	RBEM632V3013101-7	1	2	0

Part Specifications

Specifications could not be found.

Plex 8/16/18 9:06 AM dart.logan.david

DART
AEROSPACE

1670 HWY 1000 UNIT 1
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S118241



Part: RBEM632V3013101-3

Job No: 162038

Serial No/Batch: S118241

Revision: 1

Inspector:

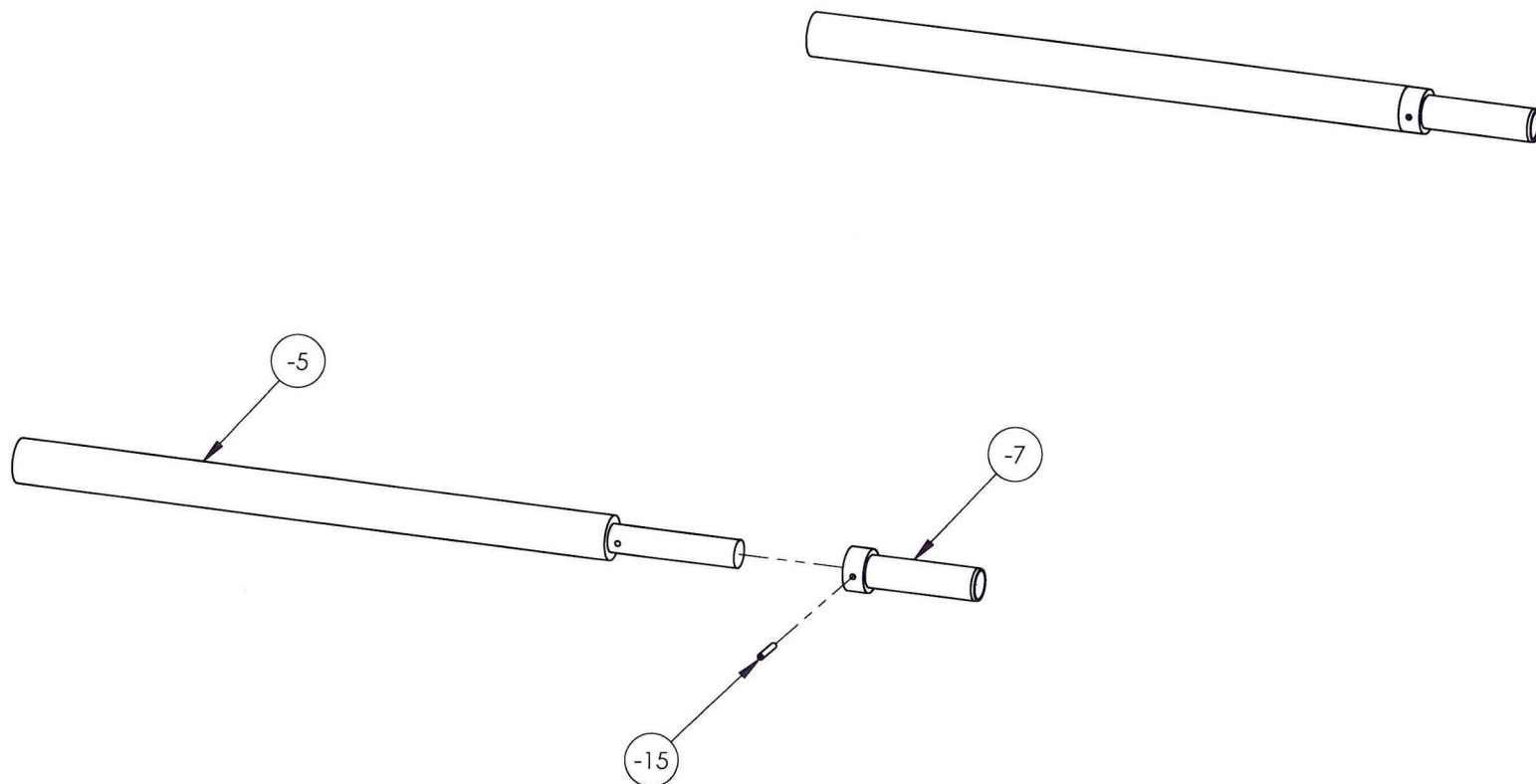
Exp Date:

Instructions:

Date: 10/15/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)
LOCK WRENCH

DART AEROSPACE	
TITLE SERVO-CONTROL FITTINGS NUT GUIDE	
DWG NO. RBEM632V3013101-3	REV 1
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:4	DATE 6/14/2016
	SHEET 3 OF 10